



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3295-041
Job Sheet 187008



Part No: D3295-041

Job Qty: 6 ea

Part Name: Replacement Interior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM IPP Rev:D Added DT8822 07-03-20
JLM IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		12/21/18	0.04	0.93	Waterjet - Flow		SC 18/11/30
110	QC	6 pcs		12/21/18	0.00	0.00	QC2 Waterjet-1		SC 18/11/30
120	QC	6 pcs		12/21/18	0.00	0.00	QC8-2		DAS 38
130	Small Fab	6 pcs		12/21/18	0.00	1.30	Small Fab-3		36 9-89 DAS
140	QC	6 pcs		12/21/18	0.00	0.00	QC5		9-89 DA 38
150	Packaging	6 pcs		12/21/18	0.00	0.00	Packaging3	57436	JAN 07 2019 6-89
160	QC21-SA	6 Ea		12/21/18	0.00	0.00	QC21		21 9-89 JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	7.4400 sf (1.24 ea)	100-Waterjet - Flow - 1	1138126
D2728-1	Dart Logo Label Small	6 pcs (1 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-9034-01	7	46	0
130-Small Fab	D2728-1	6	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																				
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OTHER : _____ Conditioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																																																																												

DART AEROSPACE
 Container No: S133640
 Part: D3295 - 041
 Job No: 187008
 Serial No/Batch: S133640
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 11/20/18

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Haverbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

DART AEROSPACE LTD		Work Order: 187008
Description: Window		Part Number: D3295
Inspection Dwg: D3295	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	00,156	1		USC-01	
17.13	+/-0.030	17,13	1		T92	
10.43	+/-0.030	10,43	1			
14.35	+/-0.030	14,35	1			
8.98	+/-0.030	8,98	1			
0.625	+/-0.010	0,628	1			
7.109	+/-0.010	7,110	1			
15.845	+/-0.010	15,845	1			
2.308	+/-0.010	2,310	1			
5.420	+/-0.010	5,420	1			
9.402	+/-0.010	9,400	1			
1.312	+/-0.010	1,315	1			
6.260	+/-0.010	6,266	1			
12.520	+/-0.010	12,520	1			
0.313	+/-0.010	0,315	1			
3.750	+/-0.010	3,749	1			
8.150	+/-0.010	8,154	1			
9.006	+/-0.010	9,005	1			
0.125	+/-0.010	0,122	1			

Measured by: SC	Audited by: 38	Preliminary Approval:
Date: 15/11/30	Date: DEC 05 2010	Date:

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	